

Eska Graphic Board is producer and supplier of top quality graphic board for hardcover books, files, ringbinders, diaries, albums, games, puzzles, displays, showcards and luxury packaging. Eska Graphic Board has a leading position worldwide in the graphic board market.



### Service

- reliable deliveries
- maximum flexibility
- cut-to-size formats
- extensive customer and technical support
- own Eska Graphic Board Service Centres
- dedicated agents, distributors and stockists

### About Eska Graphic Board

Located at the two Eska Graphic Board mills in the northern part of the Netherlands are three technically advanced board machines and two paper machines, which produce more than 250,000 tonnes of graphic board per year. The board is marketed under the brandname Eska and is well known for its excellent and consistent quality.

The use of in-house produced grey lining paper, a good control over the production process and the right moisture content make Eska score best on lay flat, stay flat properties; our board is flat and remains flat after being converted. You can be sure that all Eska products will show superior performance on your production machines, resulting in good quality end products.

Users of Eska are located all over the world. In order to ensure a fast and reliable service worldwide, Eska Graphic Board has service centres in the major European markets and the United States. With their modern cutting equipment they are especially focused on fast deliveries of cut-to-size formats to local customers. In addition, Eska Graphic Board has a dedicated network of agents, distributors and stockists.

All Eska products are made of recovered paper. The use of recovered paper is coupled with low water consumption per tonne of board produced. In addition, our own heating and power stations provide for the generation of electricity and steam, thus minimizing the burden on the environment.

Eska Graphic Board is ISO 9001 certified and complies with the ISO 14001 standard.



Eskaboard is the graphic solid board with the best

lay flat, stay flat properties, made of 100% recovered paper.



## Applications

|                  |                       |
|------------------|-----------------------|
| Book covers      | Game boards           |
| Lever arch files | Puzzles               |
| Ringbinders      | Displays              |
| Files            | Showcards             |
| Albums           | Puzzle and game boxes |
| Diaries          | Luxury packaging      |

## Quality features

- lay flat, stay flat
- smooth and even surface
- accurate calipers and sizes
- optimal runability
- easy to rotary cut, die cut, crease, score, drill, punch and groove

## Specifications

- calipers from 1.00 mm (0.040") up to and including 4.00 mm (0.157")
- sizes:
  - large sheets are available in any size from 500 x 500 mm (19 11/16 x 19 11/16") to 1200 x 1600 mm (47 1/4 x 63") larger sizes on request
  - rotary cut sizes are available in any size from 100 x 150 mm (3 15/16 x 5 29/32") to 480 x 1370 mm (18 29/32 x 53 15/16")
  - die cut sizes and shapes on request

## Product certificates

- Umweltzeichen (Blaue Engel)
- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)
- FSC® recycled (CU-COC-809179)
- PEFC recycled (CU-PEFC-809179)

## Caliper list Eskaboard

| Calipers                 | Grammage (gsm)<br>indicative |
|--------------------------|------------------------------|
| 1.00 mm / 0.040" unlined | 630                          |
| 1.25 mm / 0.050"         | 790                          |
| 1.40 mm / 0.054"         | 880                          |
| 1.50 mm / 0.060"         | 945                          |
| 1.75 mm / 0.070"         | 1105                         |
| 1.90 mm / 0.075"         | 1195                         |
| 2.00 mm / 0.080"         | 1260                         |
| 2.10 mm / 0.085"         | 1325                         |
| 2.25 mm / 0.088"         | 1420                         |
| 2.40 mm / 0.095"         | 1510                         |
| 2.50 mm / 0.098"         | 1575                         |
| 2.75 mm / 0.110"         | 1735                         |
| 3.00 mm / 0.120"         | 1890                         |
| 3.25 mm / 0.130"         | 2050                         |
| 3.50 mm / 0.138"         | 2205                         |
| 3.75 mm / 0.145"         | 2365                         |
| 4.00 mm / 0.157"         | 2520                         |

Eskaboard is produced in mm; the inches in the list are not exact conversions of the calipers in mm, but the closest US equivalent.



Eskapuzzle is the graphic solid board with the best lay flat, stay flat properties for jigsaw puzzles. Eskapuzzle is made of 100% recovered paper and is available in blue and in grey.



### Quality features

- perfect lamination
- can be die cut with minimum pressure
- lay flat, stay flat
- accurate calipers and sizes
- optimal runability

### Specifications

- calipers:
  - grey in calipers from 1.00 mm (0.040") up to and including 3.50 mm (0.138")
  - blue in calipers from 1.50 mm (0.060") up to and including 2.25 mm (0.088")
- sizes:
  - large sheets are available in any size from 500 x 500 mm (19 11/16 x 19 11/16") to 1200 x 1600 mm (47 1/4 x 63") larger sizes on request
  - rotary cut sizes are available in any size from 100 x 150 mm (3 15/16 x 5 29/32") to 480 x 1370 mm (18 29/32 x 53 15/16")
  - die cut sizes and shapes on request

### Product certificates

- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)
- FSC® recycled (CU-COC-809179)
- PEFC recycled (CU-PEFC-809179)

### Caliper list Eskapuzzle

#### GREY

| Caliper                  | Grammage (gsm)<br>indicative |
|--------------------------|------------------------------|
| 1.00 mm / 0.040" unlined | 630                          |
| 1.25 mm / 0.050"         | 790                          |
| 1.40 mm / 0.054"         | 880                          |
| 1.50 mm / 0.060"         | 945                          |
| 1.75 mm / 0.070"         | 1105                         |
| 1.90 mm / 0.075"         | 1195                         |
| 2.00 mm / 0.080"         | 1260                         |
| 2.10 mm / 0.085"         | 1325                         |
| 2.25 mm / 0.088"         | 1420                         |
| 2.40 mm / 0.095"         | 1510                         |
| 2.50 mm / 0.098"         | 1575                         |
| 2.75 mm / 0.110"         | 1735                         |
| 3.00 mm / 0.120"         | 1890                         |
| 3.25 mm / 0.130"         | 2050                         |
| 3.50 mm / 0.138"         | 2205                         |

#### BLUE

|                  |      |
|------------------|------|
| 1.50 mm / 0.060" | 1000 |
| 1.75 mm / 0.070" | 1165 |
| 1.90 mm / 0.075" | 1265 |
| 2.25 mm / 0.088" | 1495 |

Eskapuzzle is produced in mm; the inches in the list are not exact conversions of the calipers in mm, but the closest US equivalent.

Eskamono eco and Eskaduo eco are white lined solid board products with excellent lay flat, stay flat properties. Eskamono eco is laminated with white offset paper on one side, Eskaduo eco on two sides. Both inner layer and lining paper are made from 100% recovered fibres (post consumer) and a totally chlorine free (TCF) bleaching method has been used for the lining paper.

## Applications

### Eskamono eco

|                                      |                                       |
|--------------------------------------|---------------------------------------|
| Puzzle en game boxes                 | CD and DVD boxes                      |
| Gift boxes                           | Slipcases                             |
| Boxes for spirits and wines          | Display packaging                     |
| Sample books                         | Displays and showcards                |
| Packaging for perfumes and cosmetics | Chocolate boxes (secondary packaging) |

### Eskaduo eco

|          |             |
|----------|-------------|
| Displays | Box inserts |
|----------|-------------|

## Quality features

- High stiffness
- Smooth and even surface
- Lay flat, stay flat
- Accurate calipers and sizes
- Optimal runability
- Easy to die cut, rotary cut, crease, score and drill

## Specifications

**Eskamono eco** in calipers from 1.00 mm (0.040") up to and including 2.00 mm (0.080")

**Eskaduo eco** in calipers from 1.00 mm (0.040") up to and including 1.50 mm (0.060")

- Sizes:
  - large sheets are available in any size from 500 x 500 mm (19 11/16 x 19 11/16") to 1200 x 1600 mm (47 1/4 x 63") larger sizes on request
  - rotary cut sizes are available in any size from 100 x 150 mm (3 15/16 x 5 29/32") to 480 x 1370 mm (18 29/32 x 53 15/16")
  - die cut sizes and shapes on request



## Product certificates

- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)
- FSC<sup>®</sup> recycled (CU-COC-809179)
- PEFC recycled (CU-PEFC-809179)

## Caliper list Eskamono eco

| Caliper          | grammage (gsm)<br>indicative |
|------------------|------------------------------|
| 1.00 mm / 0.040" | 675                          |
| 1.20 mm / 0.047" | 785                          |
| 1.40 mm / 0.054" | 900                          |
| 1.50 mm / 0.060" | 975                          |
| 1.70 mm / 0.067" | 1075                         |
| 1.90 mm / 0.075" | 1200                         |
| 2.00 mm / 0.080" | 1275                         |

## Caliper list Eskaduo eco

| Caliper          | grammage (gsm)<br>indicative |
|------------------|------------------------------|
| 1.00 mm / 0.040" | 675                          |
| 1.25 mm / 0.050" | 850                          |
| 1.50 mm / 0.060" | 1000                         |

Eskamono eco and Eskaduo eco are produced in mm; the inches in the list are not exact conversions of the calipers in mm, but the closest US equivalent.